

Hydraulic Balancing Valve



Why Balancing?

Benefit from a balanced system:

- A comfortable indoor environment.
- Sufficient domestic hot water to all parts of the building.
- Correct flow in boilers and chillers.
- Desired flow distribution throughout the building.
- Energy savings and cost savings.
- Trouble-free operation and ease of maintenance.
- Lower capital costs.

Incorrect balancing?

Before the system is balanced, more water is moved by the pump than required by the system over a short distance because water will always take the path of least resistance. A simple solution is to install valves in the system. As illustrates in Figure 1, pump in the system must provide water to location 4. For an unbalanced system, more water will go through location 1.

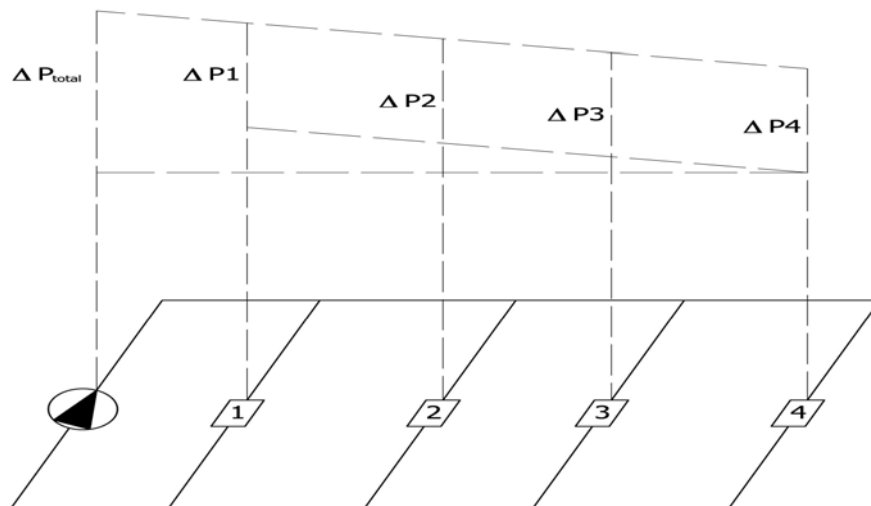


Figure 1

Working Principle

The working principle of a balancing valve is quite simple: Adjust the distance between the disk and seat to change the resistance of the valve. For uncompress fluid (i.e. water), we have:

$$Q = K_v \sqrt{\Delta P}$$

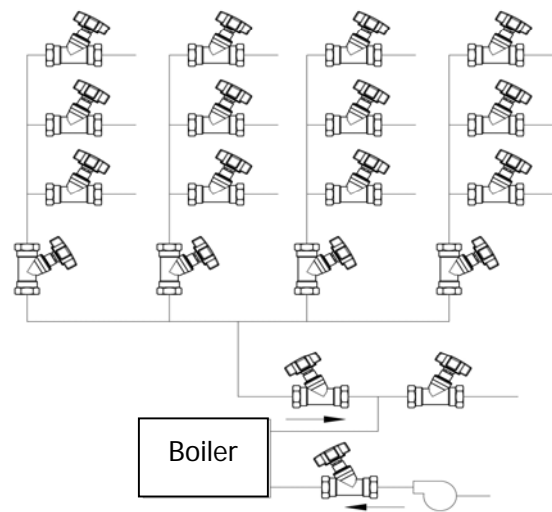
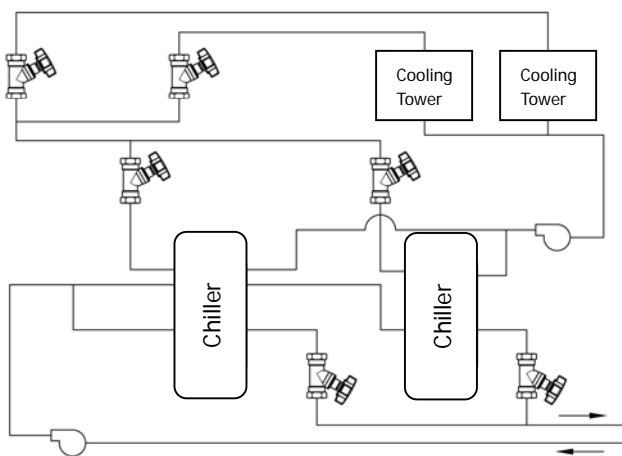
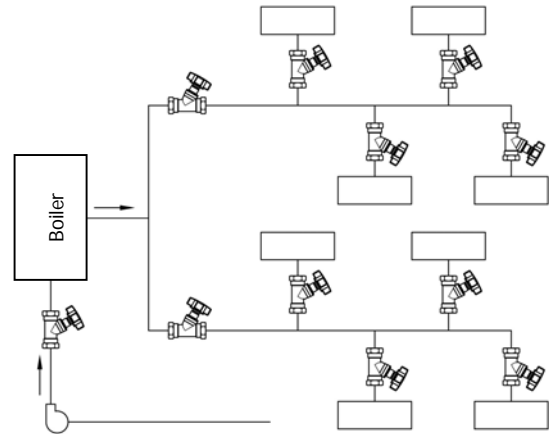
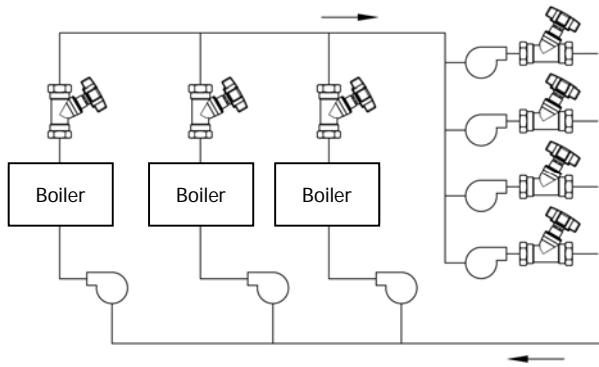
Q = flow through balancing valve (m³/hr) ,

K_v= resistance coefficient for the balancing valve

ΔP=pressure difference between inlet and outlet of the balancing valve (kgf/cm²) .

K_v is the resistance coefficient is related to the position of the balancing valve disk. Given the K_v of the balancing valve and the pressure differential pressure (between the inlet and outlet of the balancing valve), we can then calculate the flow through the balancing valve.

Application:



Specification

| | | |
|---------------------------|---|---|
| Model | PVBV-T | PVBV-F |
| Material | Body and other parts in contact with water : Bronze Seat seal : EPDM Gasket : EPDM Handwheel : Nylon | Body and cover : Ductile Iron Other parts in contact with water : Bronze Seat seal : EPDM Gasket : EPDM Handwheel : Nylon/Ductile-Iron Surface finish : Epoxyresin |
| Pressure Rating | 25 bar | 16 bar |
| Connection | BSP Female | PN16 / Raised Flange |
| Temperature Rating | -10~120°C | -10~120°C |
| Functions | Balancing , Shut-off , presetting of flow , flow & pressure measuring , opening locker and indicator | |

Dimensions

| <p>PVBV-T</p> <p>DN15~DN50</p> | | <p>PVBV-F</p> <p>DN65~DN150</p> | | <p>DN200~DN350</p> | |
|---------------------------------------|------------------------------------|--|-------|--------------------|-------|
| Size | Material | Connect | A(mm) | B(mm) | C(mm) |
| DN15 | Bronze | 1/2" BSPF | 80 | 115 | --- |
| DN20 | | 3/4" BSPF | 85 | 115 | --- |
| DN25 | | 1" BSPF | 98 | 120 | --- |
| DN32 | | 1 1/4" BSPF | 110 | 150 | --- |
| DN40 | | 1 1/2" BSPF | 120 | 155 | --- |
| DN50 | | 2" BSPF | 150 | 165 | --- |
| DN65 | Body: Ductile Iron Trim: Bronze | 2 1/2" Flange | 205 | 215 | 210 |
| DN80 | | 3" Flange | 250 | 270 | 210 |
| DN100 | | 4" Flange | 320 | 315 | 210 |
| DN125 | | 5" Flange | 370 | 335 | 210 |
| DN150 | | 6" Flange | 415 | 345 | 210 |
| DN200 | | 8" Flange | 500 | 500 | 210 |
| DN250 | | 10" Flange | 605 | 520 | 340 |
| DN300 | | 12" Flange | 725 | 560 | 340 |
| DN350 | | 14" Flange | 733 | 600 | 340 |

※Other size & materials upon your request.

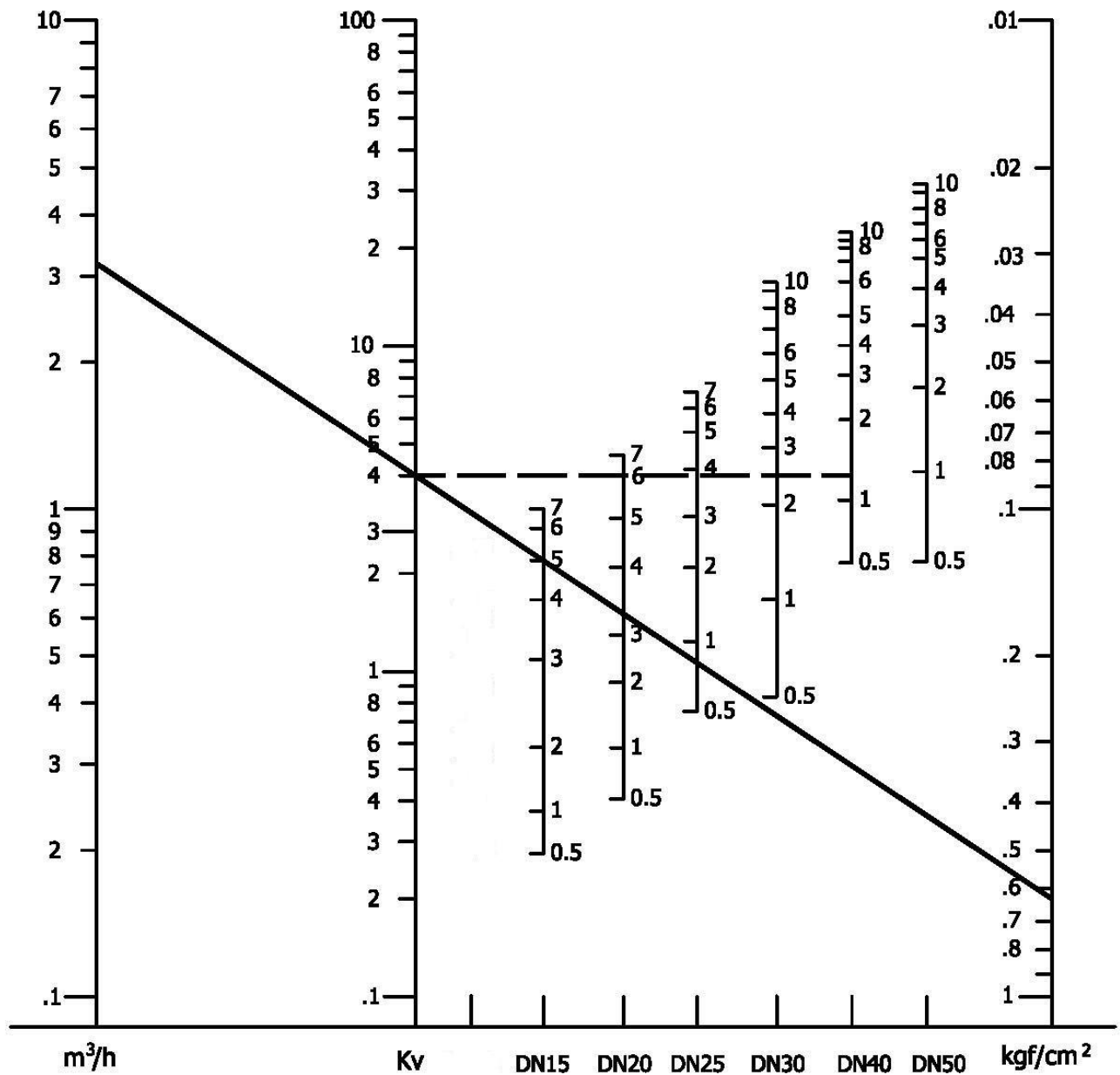


Figure 2 DN 15~DN 50 Kv Curve

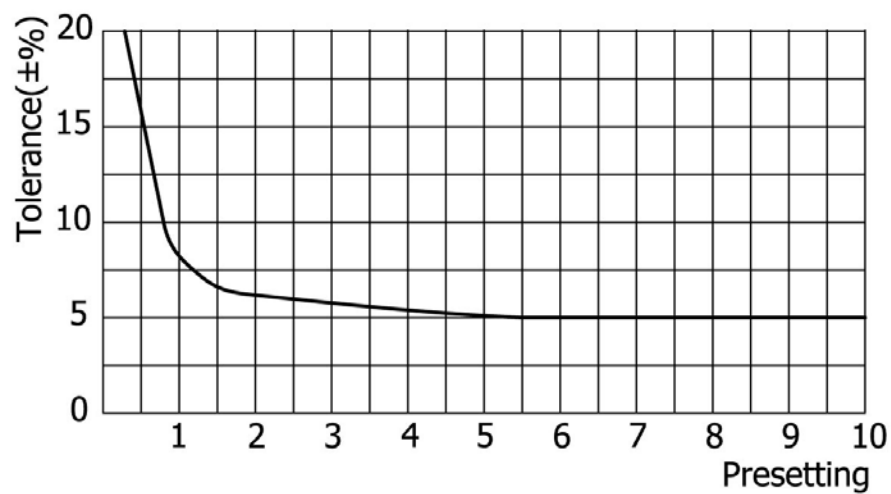


Figure 3 Tolerance-preset relation

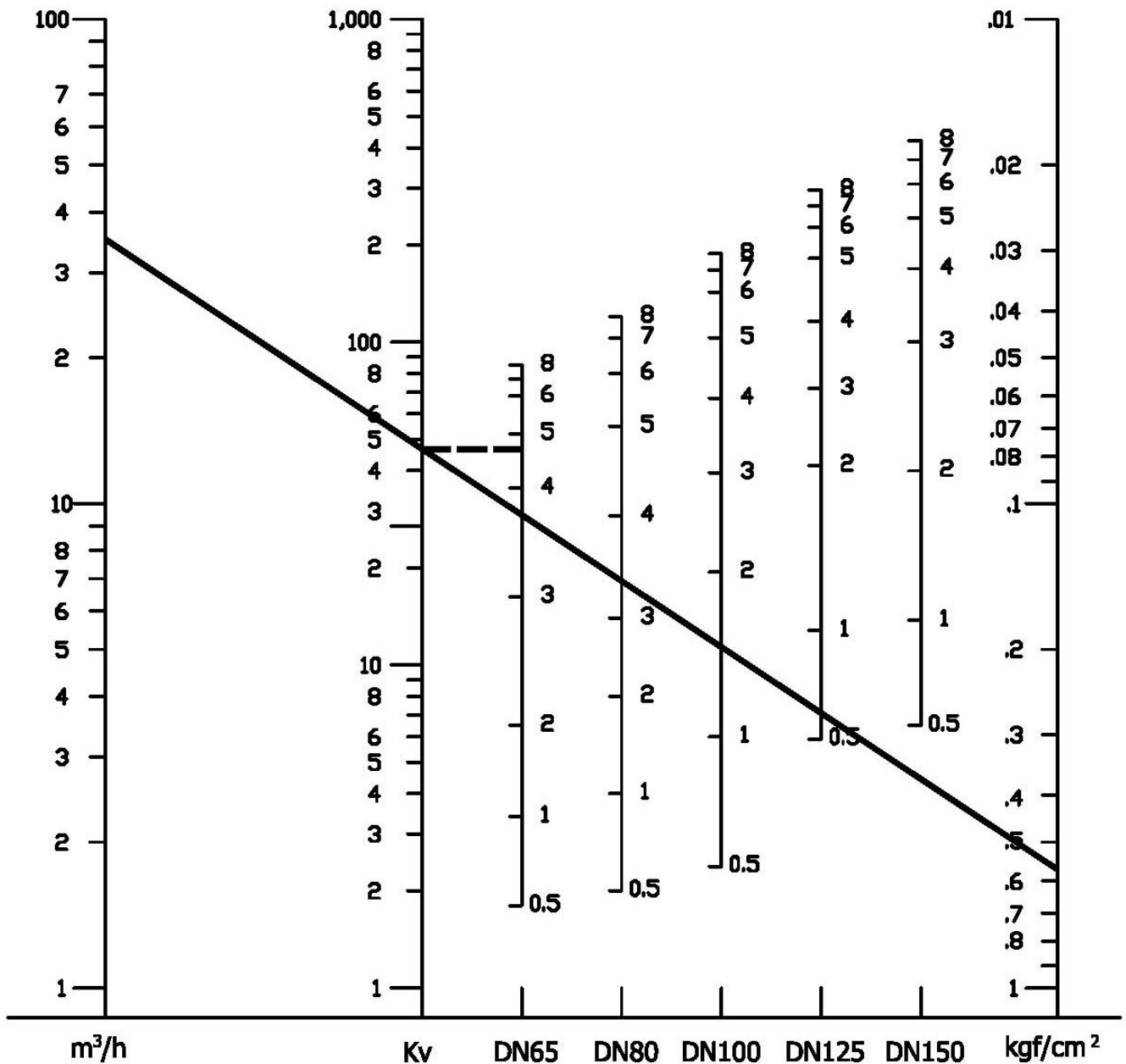


Figure 4 DN 65~DN 150 Kv Curve

Example :

As shown on Fig. 4, the require system capacity is $35m^3/hr$ and the pressure differential is $0.63kgf/cm^2$. Draw a straight from $35m^3/hr$ to $0.63kgf/cm^2$ and it will intersect with the K_v Axis and it will give us the K_v value (44 in this case). From the intersect point, draw a line parallel to the abscissa (dash line on figure 4), and it will intersect lines that represent the number of turns for different size valves for the K_v required. In this case, if, valve DN65 is chosen, it needs to be set at 4.7 turns to get a K_v of 44. From Figure 3, we can determine the Tolerance-preset relation. In this case for the DN65 at 4.7 turns, the tolerance is at 6%.

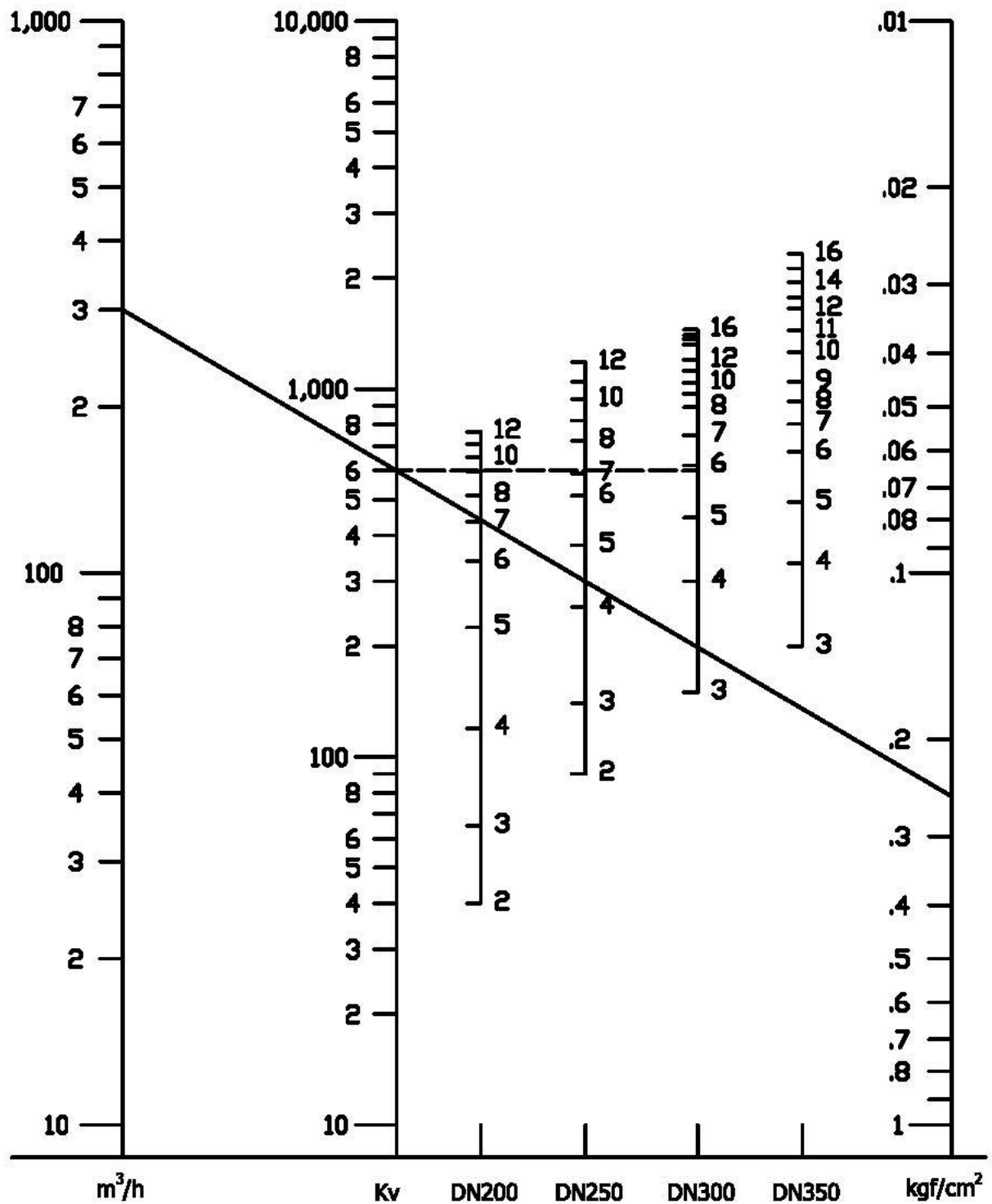


Figure 5 DN 200~DN 350 Kv Curve



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